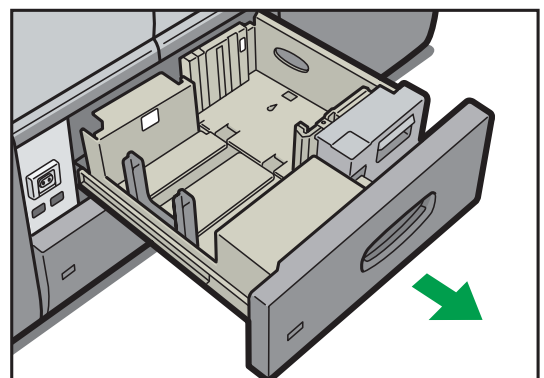
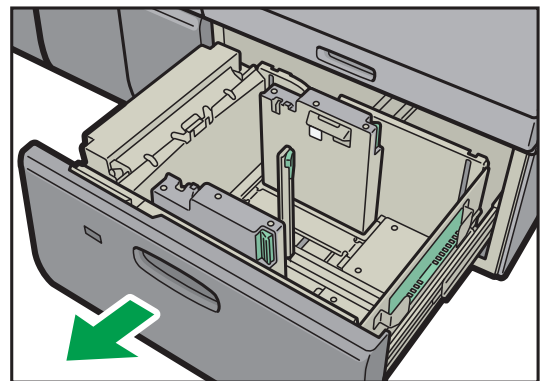
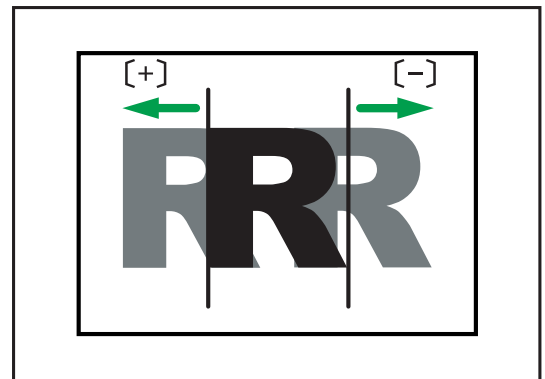


CIP Training

Pro C7200 series

Adjustment Settings for Operators

RICOH
imagine. change.

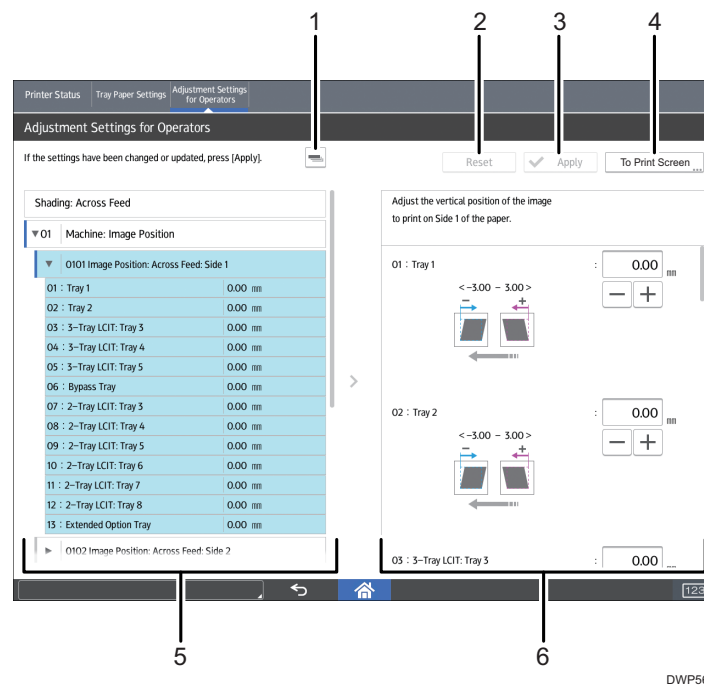




Adjustment Settings for Operators

How to Use the [Adjustment Settings for Operators] Screen

This section explains how to use the Adjustment Settings for Operators.



DWP560

1. [-]

Press this key to collapse the hierarchical display of the adjustment items and display the group names of those items.

2. [Reset]

Press this key to reset the settings/modifications currently configured. You cannot reset the settings/modifications after pressing [Apply].

3. [Apply]

Press this key to apply the settings/modifications.

4. [To Print Screen]

Press this key to display the print screen. You can use this screen to view the changes you have made.

5. Adjustment items

Adjustment items are displayed in this area. When you select an item, its configuration screen will then open.

6. Configuration screen

Configure or modify the settings of the adjustment item you select.

Adjustment Settings for Operators

Accessing the Adjustment Settings for Operators

1. Press [Adjustment Settings for Operators] at the upper left of the screen.
2. Select and change adjustment settings.

The method for changing the selected adjustment setting depends on the setting that you want to change. For details, see page 210 "Features of the Displayed Items and Setting Operations".

3. Press [Apply].
4. Press [Home] (🏠) at the bottom of the screen in the center.

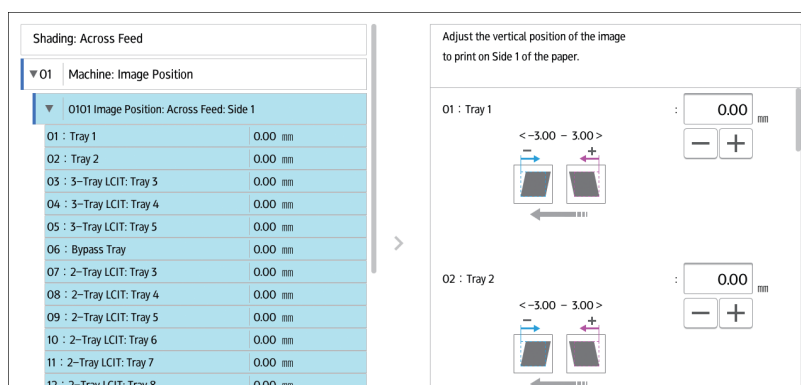
Features of the Displayed Items and Setting Operations

The following operations are available for each adjustment item:

- Value setting
- Item setting
- Executing
- Display only

Value setting

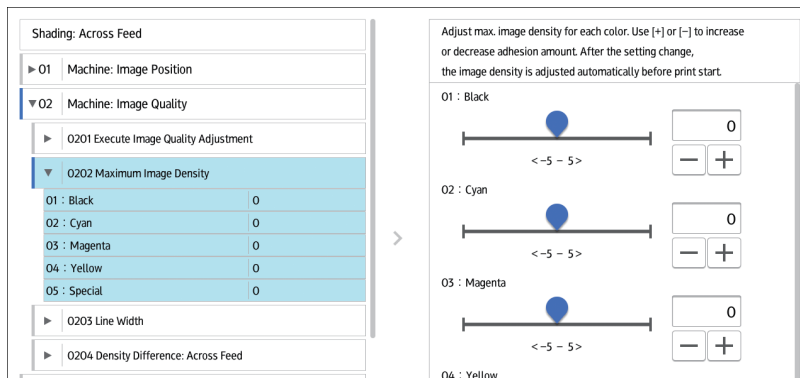
Press [+] or [-] to increase or decrease the value respectively, or use the numeric keypad to enter the value.



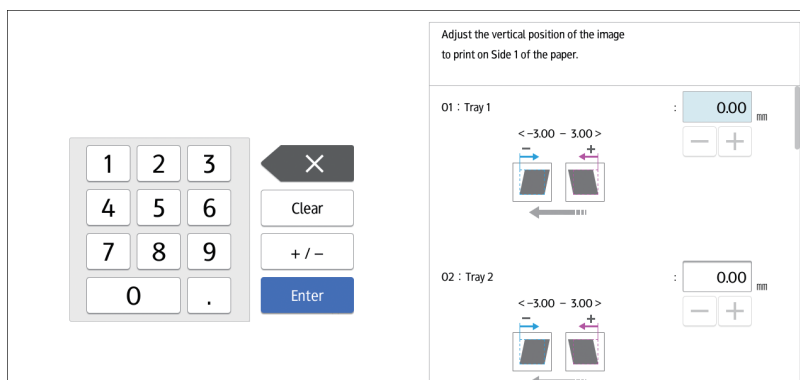
For some settings, move the slider right or left to increase or decrease the setting value.

CIP Training Pro C7200 series

Adjustment Settings for Operators



A numeric keypad appears to the left when you press the input box. Use the keypad to enter a value.

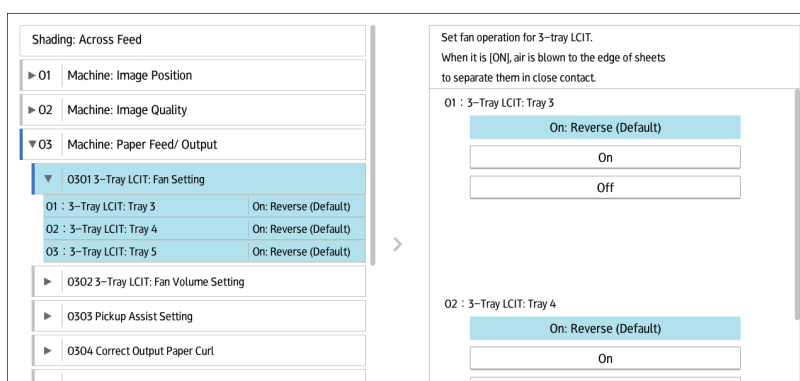


- [x]: Press to delete the entered value character by character.
- [Clear]: Clear the entered value.
- [+/-]: Change the sign of the entered value from + (positive) to - (negative) and vice versa.
- [Enter]: Confirm the entered value.

For some items, you can select a value from the pull-down list that appears when you press the input box. Select a value from the list.

Item setting

Select the item you require.

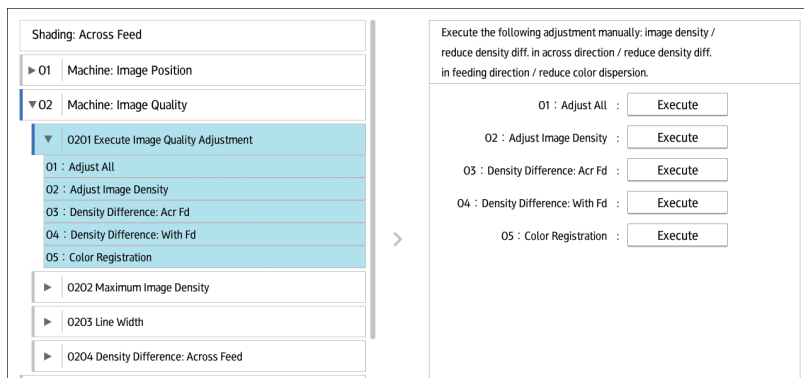


CIP Training Pro C7200 series

Adjustment Settings for Operators

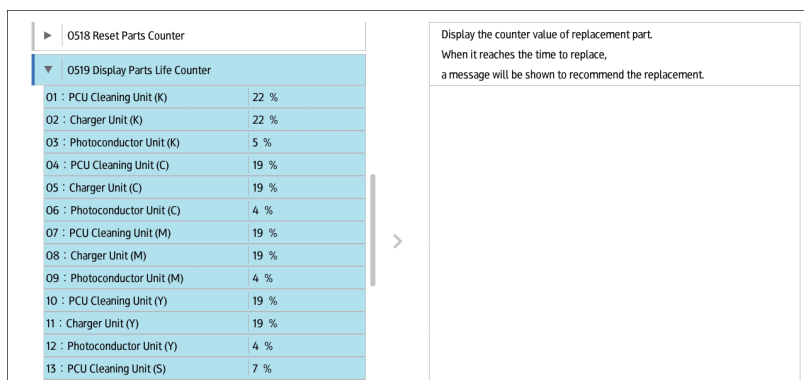
Executing

Press [Execute] to perform a selected function.



Display Only

You can check the setting of the selected item.



Printing with Adjusted Settings

To print with the settings you have adjusted, be sure to select the paper tray and paper size to which the settings apply.

- Settings adjustable for each paper tray
- Settings adjustable for each paper size

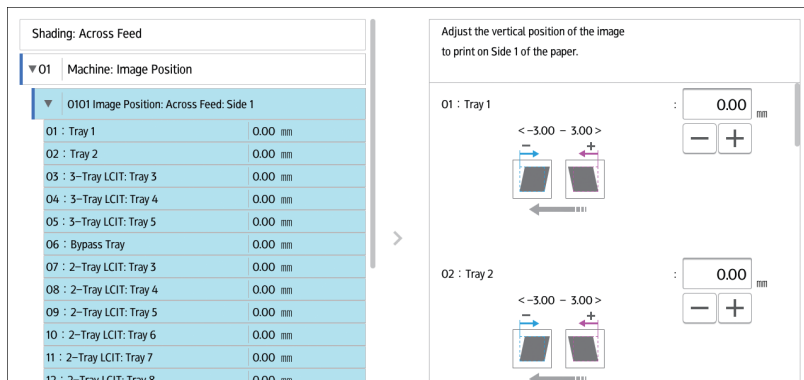
Settings adjustable for each paper tray

These are settings adjustable for each paper tray.

Print jobs are processed with the adjusted settings when printing from a tray with the applied settings.

CIP Training Pro C7200 series

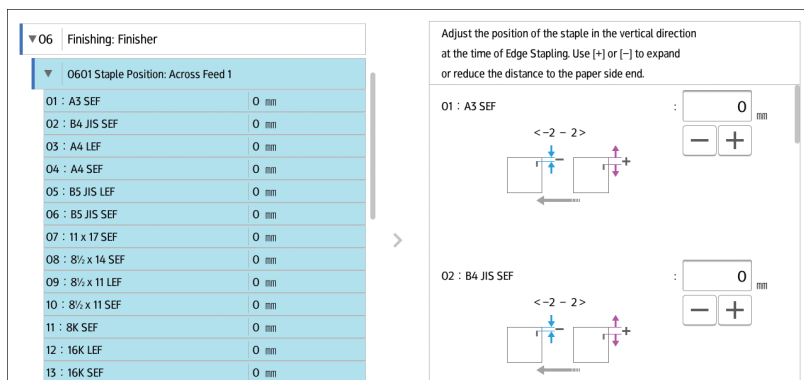
Adjustment Settings for Operators



Settings adjustable for each paper size

These are settings adjustable for each paper size.

Print jobs are processed with the adjusted settings when printing with a paper size that has the applied settings.



Note

- For details about selecting the paper tray and paper size for printing, see the manuals for the related functions.

Adjustment Settings for Operators

Menu Items and Functions

Machine: Image Position

For details about the following items, see page 222 "Machine: Image Position".

No.	Item	Description
0101	Image Position: Across Feed: Side 1	Adjust the image position (up and down) on side 1 across the feeding direction.
0102	Image Position: Across Feed: Side 2	Adjust the image position (up and down) on side 2 across the feeding direction.
0103	Image Position: With Feed: Side 1	Adjust the image position (left and right) on side 1 along the feeding direction.
0104	Image Position: With Feed: Side 2	Adjust the image position (left and right) on side 2 along the feeding direction.
0105	Perpendicularity Adjustment	Adjust the image skew (perpendicularity) across the feeding direction.
0106	Switch Paper Edge Detection Sensor	Specify the level for detecting the paper edge for correcting the image position along the feeding direction.

Machine: Image Quality

For details about the following items, see page 229 "Machine: Image Quality".

No.	Item	Description
0201	Execute Image Quality Adjustment	Execute image control or color registration adjustment manually.
0202	Maximum Image Density	Adjust the toner adhesion amount to the intermediate transfer belt during the image density adjustment.
0203	Line Width	Adjust the intensity of the laser for rasterizing the image data.
0204	Density Difference: Across Feed	Adjust the vertical density deviation of images in the direction perpendicular to the paper feed direction.

Machine: Paper Feed/ Output

For details about the following items, see page 231 "Machine: Paper Feed/ Output".

CIP Training Pro C7200 series

Adjustment Settings for Operators

No.	Item	Description
0301	3-Tray LCIT: Fan Setting	Specify the fan operation of the 3-Tray LCIT.
0302	3-Tray LCIT: Fan Volume Setting	Adjust the fan volume for the 3-Tray LCIT to separate sheets of paper in close contact.
0303	Pickup Assist Setting	Specify the operation of the Paper Feed Roller in the trays of the main unit, bypass tray, and 3-tray LCIT.
0304	Correct Output Paper Curl	Specify the method for straightening curled sheets. Select the method according to the direction and degree of curl.
0305	Detect JAM099	Specify whether or not to detect double feed (multi-sheet feeding). This setting is invalid when you are printing from the tray for which custom paper is allocated.
0306	Detect JAM080	Specify whether or not to detect error as a paper jam when the image deviation in the feeding direction exceeds a certain degree.
0307	Detect/Control JAM097/098	Specify whether or not to correct the image position and skew in the vertical direction when a deviation in the direction is detected.
0308	Detect JAM048	Specify whether or not to detect an error as a paper jam when a problem is detected while the registration mark is checked for image position correction.
0311	Buffer Pass Unit Fan Activation Setting	Select the condition for activating the fan in the Cool Feeding Unit. When the fan stops, the mechanical noise is lower.

Machine: Maintenance

For details about the following items, see page 236 "Machine: Maintenance".

No.	Item	Description
0501	Execute Process Adjustment	Execute the following adjustments for printing at once: <ul style="list-style-type: none">image density, color deviation, charge roller cleaning, charge bias, and transfer current correction

CIP Training Pro C7200 series

Adjustment Settings for Operators

No.	Item	Description
0502	Screw-on Cap to Replace	Close the Toner Bottle Cap. Open the toner bottle cover (the cover of the toner dispensing section) before executing this function. Afterward, remove the toner bottle by pushing the knob below the bottle.
0503	Execute Charge Roller Cleaning	Cleans the Charge Roller.
0507	Execute Developer Refreshing	Replace some of the liquid developer in the development unit.
0509	Smooth Fusing Belt	Smooth the Fuser Belt to remove vertical and horizontal lines from the printouts.
0510	Fusing Belt Smoothing Setting	Specify the condition to execute Fuser Belt smoothing.
0511	Fuser Unit Speed Adjustment	Correct the deviation in the rotation speed of the Fuser Unit.
0514	Temperature / Humidity Inside	Display the internal temperature and humidity.
0515	Temperature / Humidity Outside	Display the external temperature and humidity.
0519	Display Parts Life Counter	Display the usage rate of the spare parts.

Finishing: Finisher

For details about the following items, see page 240 "Finishing: Finisher".

No.	Item	Description
0601	Staple Position: Across Feed 1	Adjust the vertical position of the staple (applied at an edge) when using Finisher SR5050 or Booklet Finisher SR5060.
0602	Staple Position: Across Feed 2	Adjust the vertical distance (up and down) between the staples (dual) when using Finisher SR5050 or Booklet Finisher SR5060.

CIP Training Pro C7200 series

Adjustment Settings for Operators

No.	Item	Description
0603	Staple Position: With Feed	Adjust the horizontal position of the staples when using Finisher SR5050 or Booklet Finisher SR5060.
0604	Paper Alignment for Stapling: Across Feed	Adjust the width of the Staple Jogger ^{*1} when using the staple function on Finisher SR5050 or Booklet Finisher SR5060.
0605	Paper Alignment for Stapling: With Feed	Adjust the Tip Stopper movement when using the staple function applied at an angle on Finisher SR5050 or Booklet Finisher SR5060.
0606	Number of Sheets Align for Stapling	Specify the number of sheets to align for stapling at one time.
0607	Punch Position: Across Feed	Adjust the vertical position of the punch holes when using Finisher SR5050 or Booklet Finisher SR5060.
0608	Punch Position: With Feed	Adjust the horizontal position of the punch holes when using Finisher SR5050 or Booklet Finisher SR5060.
0609	Punch Skew Correction	Specify whether or not to correct the punch skew when using Finisher SR5050 or Booklet Finisher SR5060.
0610	Amount of Punch Skew Correction	Adjust the level of skew correction when using Finisher SR5050 or Booklet Finisher 5060.
0611	Paper Alignment in Shift Tray Setting	Specify the alignment precision of output sheets during Shift Sorting when using Finisher SR5050 or Booklet Finisher SR5060.
0612	Paper Alignment in Shift Tray: Across Feed	Adjust the width of Paper Alignment Jogger ^{*1} on the Shift Tray when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher 5060.
0613	Output Tray Descending Position	Specify the tray descent range according to the paper weight when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher SR5060.
0614	Exit Guide Close Timing	Specify the timing to close the Paper Exit Guide when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher SR5060.
0615	Output Trail Edge Press Setting	Specify whether or not to hold the trailing edge of sheets when they are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher SR5060.

CIP Training Pro C7200 series

Adjustment Settings for Operators

No.	Item	Description
0616	Output Fan Setting	Specify the fan operation to the sheets on the Shift Tray when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher 5060.
0617	Output Fan Level	Specify the air flow of the fan on the Shift Tray when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher 5060.
0618	Staple Position for Booklet	Adjust the horizontal position of the booklet staples when using Booklet Finisher SR5060.
0619	Folding Position for Booklet	Adjust the horizontal position of the folding when using Booklet Finisher SR5060.
0620	Paper Alignment for Booklet: Across Feed	Adjust the width of the Staple Jogger ^{*1} when using Booklet Finisher SR5060.
0621	Set Number of Folds for Booklet	Specify the number of booklet folds to be performed when using Booklet Finisher SR5060.
0622	Paper Alignment for Booklet: With Feed	Adjust the Tip Stopper movement when using the booklet binding function on Finisher SR5050 or Booklet Finisher SR5060.
0623	Z-fold Skew Correction	Select the method to correct the skew during Z-folding on the fold unit.
0624	Amount of Z-fold Skew Correction	Adjust the striking amount of paper during Z-folding skew correction.
0625	Amount of Z-fold Skew Correction: Reverse	Adjust the reverse rotation amount of Registration Roller during Z-folding skew correction.
0626	Maximum No. Stacked Sheets in Output Tray	Specify the number of sheets to stack on the Shift Tray at the time of shift sorting.

*1 A guide for aligning output sheets. Paper is aligned at both ends.

Finishing: Fold

For details about the following items, see page 257 "Finishing: Fold".

No.	Item	Description
0701	Z-fold Position 1	Adjust the fold position of the end segment when using the fold unit.

CIP Training Pro C7200 series

Adjustment Settings for Operators

No.	Item	Description
0702	Z-fold Position 2	Adjust the overall fold size of the Z-foldout sheets when using the fold unit.
0703	Half Fold Position: 1 sheet Fold	Adjust the edge width of the half folded sheets (1 sheet fold) when using the fold unit.
0704	Half Fold Position: Multi-sheet Fold	Adjust the edge width of the half folded sheets (multi-sheet fold) when using the fold unit.
0705	Letter Fold-out Position 1: 1 sheet Fold	Adjust the fold position of the bottom segment of letter foldout sheets (1 sheet fold) when using the fold unit.
0706	Letter Fold-out Position 1: Multi-sheet Fold	Adjust the fold position of the bottom segment of letter foldout sheets (multi-sheet fold) when using the fold unit.
0707	Letter Fold-out Position 2: 1 sheet Fold	Adjust the overall fold size of letter foldout sheets (1 sheet fold) when using the fold unit.
0708	Letter Fold-out Position 2: Multi-sheet Fold	Adjust the overall fold size of letter foldout sheets (multi-sheet fold) when using the fold unit.
0709	Letter Fold-in Position 1: 1 sheet Fold	Adjust the fold position of the bottom segment of letter fold-in sheets (1 sheet fold) when using the fold unit.
0710	Letter Fold-in Position 1: Multi-sheet Fold	Adjust the fold position of the bottom segment of letter fold-in sheets (multi-sheet fold) when using the fold unit.
0711	Letter Fold-in Position 2: 1 sheet Fold	Adjust the fold size of letter fold-in sheets (1 sheet fold) when using the fold unit.
0712	Letter Fold-in Position 2: Multi-sheet Fold	Adjust the fold size when Inside 3 Folding is executed (Overlap Folding) when using the fold unit.
0713	Double Parallel Fold Position 1	Adjust the fold position of the bottom segment 1 of double parallel-folded sheets when using the fold unit.
0714	Double Parallel Fold Position 2	Adjust the fold position of the bottom segment 2 of double parallel-folded sheets when using the fold unit.
0715	Gate Fold Position 1	Adjust the fold position of the bottom segment 1 of gatefold sheets when using the fold unit.
0716	Gate Fold Position 2	Adjust the fold position of the bottom segment 2 of gatefold sheets when using the fold unit.

CIP Training Pro C7200 series

Adjustment Settings for Operators

No.	Item	Description
0717	Gate Fold Position 3	Adjust the fold position of the bottom segment 3 of gatefold sheets when using the fold unit.

Finishing: Perfect Binder

For details about the following items, see page 274 "Finishing: Perfect Binder".

No.	Item	Description
0801	Perf Bind Cvr Sht Posit: Across Feed	Adjust the vertical alignment of the cover sheet position when performing perfect binding.
0802	Perf Bind Cvr Sht Posit: With Feed	Adjust the horizontal alignment of the cover sheet position when performing perfect binding.
0803	Perfect Binding Finishing Angle	Square the top, bottom, and outside edges when trimming a deck of paper.
0804	Applying Binding Glue	Adjust the amount of binding glue for perfect binding.

Finishing: Stacker

For details about the following items, see page 276 "Finishing: Stacker".

No.	Item	Description
0901	Ppr Align in Stack Tray: Acr Feed 1	Adjust the alignment width in Main Jogger ^{*1} when output sheets are stacked on the stacker.
0902	Ppr Align in Stack Tray: Acr Feed 2	Adjust the alignment width in Sub Jogger ^{*1} when output sheets are stacked on the stacker.
0903	Paper Alignment in Stacker Tray: With Feed	Adjust the alignment position of the Tip Stopper when output sheets are ejected on the Stacker.
0904	Ppr Align in 2nd Stack Tray: Acr Feed 1	Adjust the alignment width in Main Jogger ^{*1} when output sheets are stacked on the 2nd stacker.
0905	Ppr Align in 2nd Stack Tray: Acr Feed 2	Adjust the alignment width in Sub Jogger ^{*1} when output sheets are stacked on the 2nd stacker.
0906	Ppr Align in 2nd Stack Tray: With Feed	Adjust the alignment position of the Tip Stopper when output sheets are ejected on the 2nd stacker.

CIP Training Pro C7200 series

Adjustment Settings for Operators

No.	Item	Description
0907	Maximum Stack Quantity in Stacker Tray	Specify the maximum number of sheets that can be stacked on the stacker tray. The setting applies to both the 1st and 2nd stackers.

*1 A guide for aligning output sheets. Paper is aligned at both ends.

Adjustment Settings for Operators

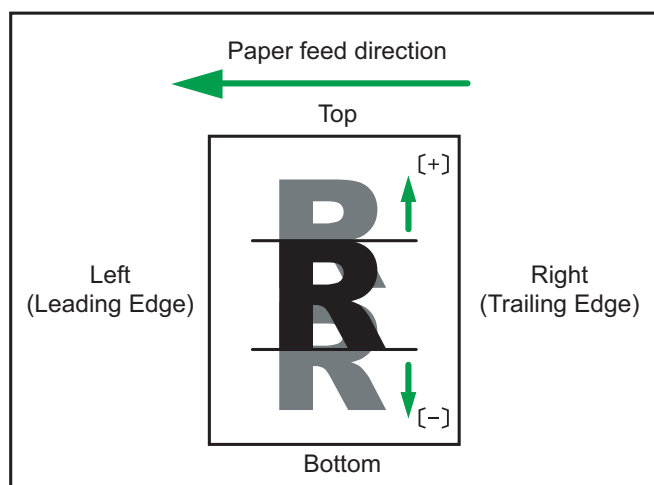
Setting Values

Machine: Image Position

0101 Image Position: Across Feed: Side 1

Adjust the image position (up and down) on side 1 across the feeding direction.

Press [+] or [-] to shift the image position upward (toward the back) or downward (toward the front).



DGH005

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Tray 1	0.00	3.00	-3.00	0.01	mm
Tray 2					
3-Tray LCIT: Tray 3					
3-Tray LCIT: Tray 4					
3-Tray LCIT: Tray 5					
Bypass Tray					
2-Tray LCIT: Tray 3					
2-Tray LCIT: Tray 4					
2-Tray LCIT: Tray 5					
2-Tray LCIT: Tray 6					
2-Tray LCIT: Tray 7					
2-Tray LCIT: Tray 8					
Extended Option Tray					

Note

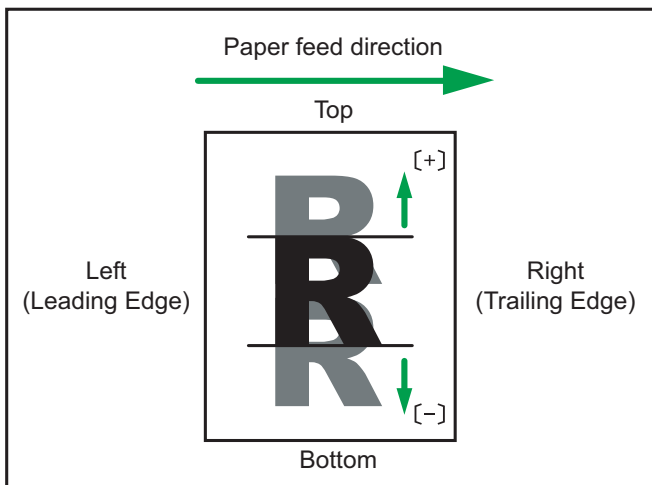
- If the paper is delivered face down, turn over the paper horizontally, and check the image position.
- This setting becomes invalid when you are printing from the tray for which custom paper is allocated. In such case, the value specified in [Image Position: Side 1] under the [Advanced Settings] of Custom Paper is applied.

0102 Image Position: Across Feed: Side 2

Adjust the image position (up and down) on side 2 across the feeding direction.

Press [+] or [-] to shift the image position upward (toward the back) or downward (toward the front).

Adjustment Settings for Operators



DGH006

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Tray 1	0.00	3.00	-3.00	0.01	mm
Tray 2					
3-Tray LCIT: Tray 3					
3-Tray LCIT: Tray 4					
3-Tray LCIT: Tray 5					
Bypass Tray					
2-Tray LCIT: Tray 3					
2-Tray LCIT: Tray 4					
2-Tray LCIT: Tray 5					
2-Tray LCIT: Tray 6					
2-Tray LCIT: Tray 7					
2-Tray LCIT: Tray 8					
Extended Option Tray					

⬇️ Note

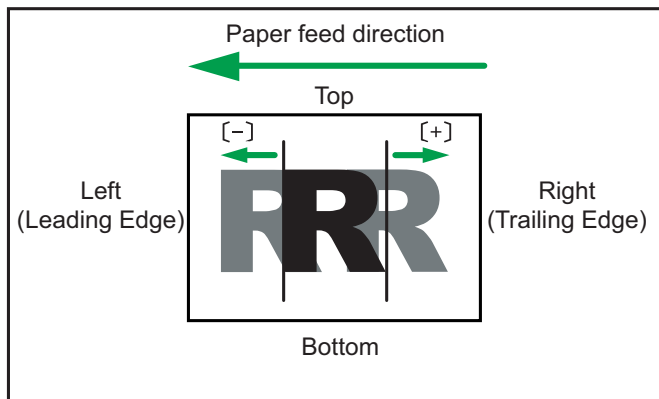
- If the paper is delivered face down, turn over the paper horizontally, and check the image position.
- This setting becomes invalid when you are printing from the tray for which custom paper is allocated. Instead, the value specified in [Image Position: Side 2] under the [Advanced Settings] of Custom Paper is applied.

Adjustment Settings for Operators

0103 Image Position: With Feed: Side 1

Adjust the image position (left and right) on side 1 along the feeding direction.

Press [+] to shift the image position to the right (toward the bottom edge), or press [-] to shift the position to the left (toward the leading edge).



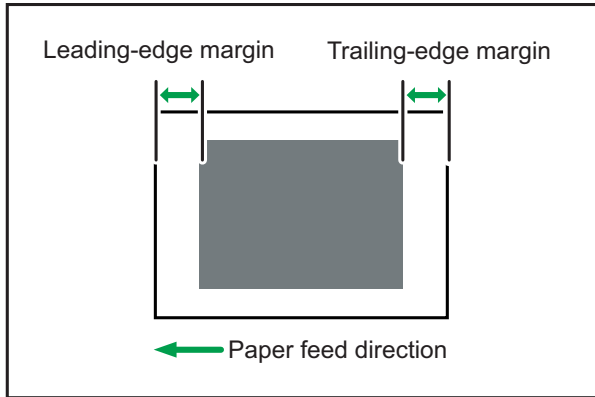
CWY006

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Tray 1	0.00	3.00	-3.00	0.01	mm
Tray 2					
3-Tray LCIT: Tray 3					
3-Tray LCIT: Tray 4					
3-Tray LCIT: Tray 5					
Bypass Tray					
2-Tray LCIT: Tray 3					
2-Tray LCIT: Tray 4					
2-Tray LCIT: Tray 5					
2-Tray LCIT: Tray 6					
2-Tray LCIT: Tray 7					
2-Tray LCIT: Tray 8					
Extended Option Tray					

↓ Note

- If the paper is delivered face down, turn over the paper horizontally, and check the image position.
- A paper jam may occur if the leading margin on the Side 1 is too narrow.
- A paper jam may occur when printing is performed on Side 2 if the bottom margin on the side 1 is too narrow.

Adjustment Settings for Operators



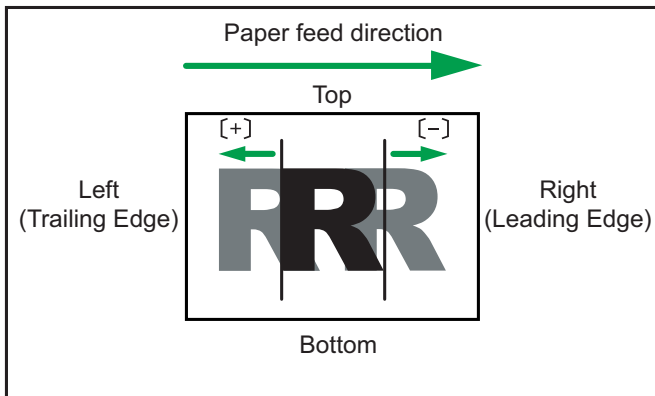
CWY015

- This setting becomes invalid when you are printing from the tray for which custom paper is allocated. In such case, the value specified in [Image Position: Side 1] under the [Advanced Settings] of Custom Paper is applied.

0104 Image Position: With Feed: Side 2

Adjust the image position (left and right) on side 2 along the feeding direction.

Press [+] to shift the image position to the left (toward the bottom edge), or press [-] to shift the position to the right (toward the leading edge).



CWY014

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Tray 1	0.00	3.00	-3.00	0.01	mm
Tray 2					
3-Tray LCIT: Tray 3					
3-Tray LCIT: Tray 4					
3-Tray LCIT: Tray 5					
Bypass Tray					
2-Tray LCIT: Tray 3					
2-Tray LCIT: Tray 4					
2-Tray LCIT: Tray 5					
2-Tray LCIT: Tray 6					
2-Tray LCIT: Tray 7					
2-Tray LCIT: Tray 8					
Extended Option Tray					

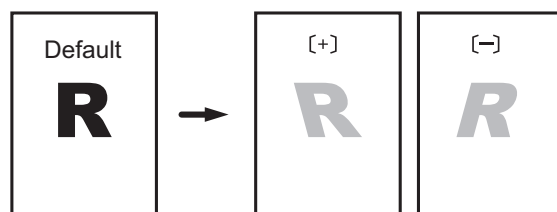
Note

- If the paper is delivered face down, turn over the paper horizontally, and check the image position.
- This setting becomes invalid when you are printing from the tray for which custom paper is allocated. Instead, the value specified in [Image Position: Side 2] under the [Advanced Settings] of Custom Paper is applied.

0105 Perpendicularity Adjustment

Adjust the image skew (perpendicularity) across the feeding direction.

Press [+] or [-] to tilt the image to the left (toward the top) or right (toward the bottom).



CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Correction Value	0	20	-20	1	-

↓ Note

- Perform [Color Registration] in [0201 Execute Image Quality Adjustment] under [Machine: Image Quality] after performing Perpendicularity Adjustment.

0106 Switch Paper Edge Detection Sensor

Specify the level for detecting the paper edge for correcting the image position along the feeding direction.

Setting Items	Selection	Default Value
Tray 1	Normal	Normal
Tray 2	High Accuracy	
3-Tray LCIT: Tray 3		
3-Tray LCIT: Tray 4		
3-Tray LCIT: Tray 5		
Bypass Tray		
2-Tray LCIT: Tray 3		
2-Tray LCIT: Tray 4		
2-Tray LCIT: Tray 5		
2-Tray LCIT: Tray 6		
2-Tray LCIT: Tray 7		
2-Tray LCIT: Tray 8		
Extended Option Tray		

↓ Note

- Select [High Accuracy] only when blank paper is fed. Otherwise, a paper jam may occur.

Adjustment Settings for Operators

Machine: Image Quality

0201 Execute Image Quality Adjustment

Execute image control or color registration adjustment manually.

The machine adjusts the image density. The time required for each process is as follows: about 1.5 minutes for [Adjust Image Density], about 5 minutes for [Density Difference: With Fd], and about 20 seconds for [Color Registration]. A message appears on the control panel while the process is in progress. Do not pull out the front covers while the message is being displayed.

Setting Items	Values
Adjust Image Density	Press [Execute].
Density Difference: With Fd	
Color Registration	

Note

- The machine executes automatic image quality adjustment after a set interval or after printing a specified number of sheets. However, you can also manually initiate automatic image quality adjustment whenever you want.

0202 Maximum Image Density

Adjust the toner adhesion amount to the intermediate transfer belt during the image density adjustment.

When the degree of coloration differs depending on the difference in the degree of pigmentation, adjust the toner adhesion amount.

Press [+] or [-] to increase or decrease the toner adhesion amount.

If you change the setting value, [Adjust Image Density] is automatically performed before the machine starts printing.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Black	0	5	-5	1	-
Cyan					
Magenta					
Yellow					
Special* ¹					

CIP Training Pro C7200 series

Adjustment Settings for Operators

* 1 Requires the special color expansion kit.

↓ Note

- Toner fixation deteriorates when you increase the toner adhesion amount, and splashing or smearing of characters and hairlines may occur.

0203 Line Width

Adjust the intensity of the laser for rasterizing the image data.

Press [+] or [-] to increase or decrease the intensity.

If you change the setting value, [Adjust Image Density] is automatically performed before the machine starts printing.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Black	0	5	-5	1	-
Cyan					
Magenta					
Yellow					
Special* ¹					

* 1 Requires the special color expansion kit.

↓ Note

- Screen dots and hairline width become thicker when you increase the intensity.

0204 Density Difference: Across Feed

Adjust the vertical density deviation of images in the direction perpendicular to the paper feed direction.

Press [+] to darken the lower part (and lighten the upper part) or [-] to lighten the lower part (darken the upper part).

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Black	0	10	-10	1	-
Cyan					
Magenta					
Yellow					
Special ^{*1}					

* 1 Requires the special color expansion kit.

Machine: Paper Feed/ Output

0301 3-Tray LCIT: Fan Setting

Specify the fan operation of the 3-Tray LCIT.

When it is [On], air is blown to the edge of sheets to separate them in close contact.

Setting Items	Values	Default Value
3-Tray LCIT: Tray 3	Auto Select	Auto Select
3-Tray LCIT: Tray 4	On	
3-Tray LCIT: Tray 5	Off	

0302 3-Tray LCIT: Fan Volume Setting

Adjust the fan volume for the 3-Tray LCIT to separate sheets of paper in close contact.

Press [+] or [-] to increase or decrease the air flow.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
3-Tray LCIT: Tray 3	50	100	10	10	%
3-Tray LCIT: Tray 4					
3-Tray LCIT: Tray 5					

CIP Training Pro C7200 series

Adjustment Settings for Operators

0303 Pickup Assist Setting

Specify the operation of the Paper Feed Roller in the trays of the main unit, bypass tray, and 3-tray LCIT. By setting it to [On], the contact time of Paper Feed Roller becomes longer, and it makes paper feeding easier.

Setting Items	Values	Default Value
Tray 1	Auto Select	Auto Select
Tray 2	On	
3-Tray LCIT: Tray 3	Off	
3-Tray LCIT: Tray 4		
3-Tray LCIT: Tray 5		
Bypass Tray		

0304 Correct Output Paper Curl

Specify the method for straightening curled sheets. Select the method according to the direction and degree of curl. If the paper is curled face up, select "U Curl". If it is curled face down, select "∩ Curl". Depending on how much the paper is curled, specify the degree of correction by selecting "Weak" or "Strong".

Setting Items	Selection	Default Value
Tray 1	U Curl Correction Level: Off	∩ Curl Correction Level: Off
Tray 2	U Curl Correction Level: Small	
3-Tray LCIT: Tray 3	U Curl Correction Level: Large	
3-Tray LCIT: Tray 4	∩ Curl Correction Level: Off	
3-Tray LCIT: Tray 5	∩ Curl Correction Level: Small	
Bypass Tray	∩ Curl Correction Level: Large	
2-Tray LCIT: Tray 3		
2-Tray LCIT: Tray 4		
2-Tray LCIT: Tray 5		
2-Tray LCIT: Tray 6		
2-Tray LCIT: Tray 7		
2-Tray LCIT: Tray 8		
Extended Option Tray		

CIP Training Pro C7200 series

Adjustment Settings for Operators

0305 Detect JAM099

Specify whether or not to detect double feed (multi-sheet feeding).

When it is set to [On], the machine detects multi-sheet feeding, and you can prevent blank paper from being inserted in the output sheets unexpectedly.

False detection may occur when you are using special paper (lapped paper such as label paper).

To prevent it occurring, set the setting to [Off].

This setting is invalid when you are printing from the tray for which custom paper is allocated. In such case, the value specified in [Detect JAM099] under [Advanced Settings] of Custom Paper is applied.

Setting Items	Values	Default Value
Tray 1	Off	On
Tray 2	On	
3-Tray LCIT: Tray 3		
3-Tray LCIT: Tray 4		
3-Tray LCIT: Tray 5		
Bypass Tray		
2-Tray LCIT: Tray 3		
2-Tray LCIT: Tray 4		
2-Tray LCIT: Tray 5		
2-Tray LCIT: Tray 6		
2-Tray LCIT: Tray 7		
2-Tray LCIT: Tray 8		
Extended Option Tray		

0306 Detect JAM080

Specify whether or not to detect error as a paper jam when the image deviation in the feeding direction exceeds a certain degree.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Values	Default Value
Tray 1	Off	On
Tray 2	On	
3-Tray LCIT: Tray 3		
3-Tray LCIT: Tray 4		
3-Tray LCIT: Tray 5		
Bypass Tray		
2-Tray LCIT: Tray 3		
2-Tray LCIT: Tray 4		
2-Tray LCIT: Tray 5		
2-Tray LCIT: Tray 6		
2-Tray LCIT: Tray 7		
2-Tray LCIT: Tray 8		
Extended Option Tray		

0307 Detect/Control JAM097/098

Specify whether or not to correct the image position and skew in the vertical direction when a deviation in the direction is detected.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Values	Default Value
Tray 1	Off	On
Tray 2	On	
3-Tray LCIT: Tray 3		
3-Tray LCIT: Tray 4		
3-Tray LCIT: Tray 5		
Bypass Tray		
2-Tray LCIT: Tray 3		
2-Tray LCIT: Tray 4		
2-Tray LCIT: Tray 5		
2-Tray LCIT: Tray 6		
2-Tray LCIT: Tray 7		
2-Tray LCIT: Tray 8		
Extended Option Tray		

0308 Detect JAM048

Specify whether or not to detect an error as a paper jam when a problem is detected while the registration mark is checked for image position correction.

Setting Items	Values	Default Value
Set	Off On	Off

0311 Buffer Pass Unit Fan Activation Setting

Select the condition for activating the fan in the Cool Feeding Unit. When the fan stops, the mechanical noise is lower.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Values	Default Value
Set	All Paper Weights Weight 3 or Heavier Weight 4 or Heavier Weight 5 or Heavier Weight 6 or Heavier Off	Weight 3 or Heavier

Note

- Stopping the fan deteriorates the cooling capacity and may cause blocking to occur.

Machine: Maintenance

0501 Execute Process Adjustment

Execute the following adjustments for printing at once:

- image density, color deviation, charge roller cleaning, charge bias, and transfer current correction

Setting Items	Description
Execute	Press [Execute] to execute the function.

0502 Screw-on Cap to Replace

Close the Toner Bottle Cap.

The Toner Bottle in use can be pulled out when the Cap is closed. Use it when you want to replace the Toner Bottle.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Description
Black	Press [Execute] to execute the function.
Cyan	Open the toner bottle cover (the cover of the toner dispensing section) before executing this function. Afterward, remove the toner bottle by pushing the knob below the bottle.
Magenta	
Yellow	

0503 Execute Charge Roller Cleaning

Cleans the Charge Roller.

Execute this function when vertical streaks appear on the printed page.

Setting Items	Description
Execute	Press [Execute] to execute the function. Keep the front cover of the main unit closed until the process is completed.

0507 Execute Developer Refreshing

Replace some of the liquid developer in the development unit.

Refresh the toner for print jobs if:

- Background is dirty
- White spots appear
- Density is uneven
- Black parts are faded

Setting Items	Values
KCMY Black Special* ¹	Press [Execute].

*¹ Type 2 and Type 4 only

CIP Training Pro C7200 series

Adjustment Settings for Operators

0509 Smooth Fusing Belt

Smooth the Fuser Belt to remove vertical and horizontal lines from the printouts.

Vertical or horizontal lines may appear when printing on paper that is larger than the paper used immediately before it.

In such case, press [Execute] to cause a roller to press on the fusing belt and prevent vertical and horizontal lines. Select [Belt Scratches] if vertical or horizontal lines appear on the edges of the paper. Select [Uneven Gloss: Short Time] if there are patches of uneven glossiness.

Setting Items	Selection
Belt Scratches	Press [Execute].
Uneven Gloss: Short Time	

0510 Fusing Belt Smoothing Setting

Specify the condition to execute Fuser Belt smoothing.

Setting Items	Selection	Default Value
Auto Exe: Belt Scratches	Normal Frequently (With Density Adj) More Frequently Most Frequently	Normal
Auto Exe: Uneven Gloss	Off On	On

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
RollerSpeed: Scratch: Short RollerSpeed: Scratch: Long Roller Speed: Uneven Gloss	100	100	50	1	-
Smoothing Time: Scratch	120	60000	0	1	-
Smooth.Time: Uneven Gloss	10	60000	0	1	-

CIP Training Pro C7200 series

Adjustment Settings for Operators

0511 Fuser Unit Speed Adjustment

Perform adjustment to correct the deviation in the Fuser Unit rotation speed, and adjust the speed to an appropriate value.

This process will take approximately 5 minutes to complete. A message appears on the control panel while the process is being executed. Keep the front cover of the main unit closed until the process is completed.

Setting Items	Description
Execute	Press [Execute] to execute the function.

0514 Temperature / Humidity Inside

Display the internal temperature and humidity.

Report this information if your service representative requests it.

Setting Items	Remarks
PCU Temperature PCU Humidity Machine Temperature	Value display only.

0515 Temperature / Humidity Outside

Display the external temperature and humidity.

Report this information if your service representative requests it.

Setting Items	Remarks
Temperature Humidity	Value display only.

0519 Display Parts Life Counter

Display the usage rate of the spare parts.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items		Description
PCU Cleaning Unit (K)	Fusing Belt Smoothing Rlr	The counter value of the replacement part is displayed. When it reaches the time to replace, a message will be shown to prompt the replacement.
Charger Unit (K)	Fuser Cleaning Unit	
Photoconductor Unit (K)	Ozone Filter (Main)	
PCU Cleaning Unit (C)	Dust Filter (Main)	
Charger Unit (C)	Tray 1	
Photoconductor Unit (C)	Tray 2	
PCU Cleaning Unit (M)	3-Tray LCIT: Tray 3	
Charger Unit (M)	3-Tray LCIT: Tray 4	
Photoconductor Unit (M)	3-Tray LCIT: Tray 5	
PCU Cleaning Unit (Y)	Bypass Tray	
Charger Unit (Y)	Interposer Upper Tray	
Photoconductor Unit (Y)	Interposer Lower Tray	
PCU Cleaning Unit (S)	2-Tray LCIT:Tray3:Fd Blt	
Charger Unit (S)	2-Tray LCIT:Tray4:Fd Blt	
Photoconductor Unit (S)	2-Tray LCIT:Tray5:Fd Blt	
ITB Cleaning Unit	2-Tray LCIT:Tray6:Fd Blt	
Paper Transfer Unit	2-Tray LCIT:Tray7:Fd Blt	
Fuser Unit	2-Tray LCIT:Tray8:Fd Blt	

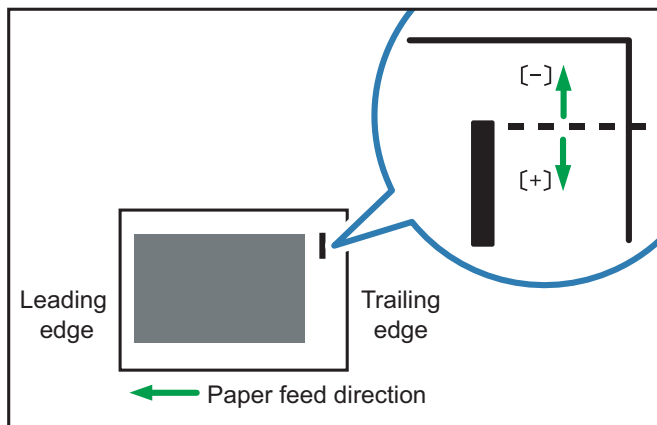
Finishing: Finisher

0601 Staple Position: Across Feed 1

Adjust the vertical position of the staple (applied at an edge) when using Finisher SR5050 or Booklet Finisher SR5060.

Press [+] to move the stapling position away from the side edge of the sheet or [-] to move it toward the edge.

Adjustment Settings for Operators



DFZ001

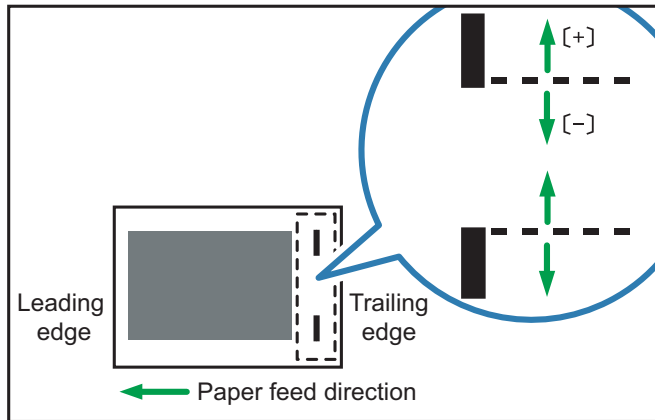
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0	2	-2	1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
16K LEF					
16K SEF					
Other Paper Sizes					

0602 Staple Position: Across Feed 2

Adjust the vertical distance (up and down) between the staples (dual) when using Finisher SR5050 or Booklet Finisher SR5060.

Press [+] to move the two stapling positions away from the center and each other or [-] to move them toward each other.

Adjustment Settings for Operators



DFZ002

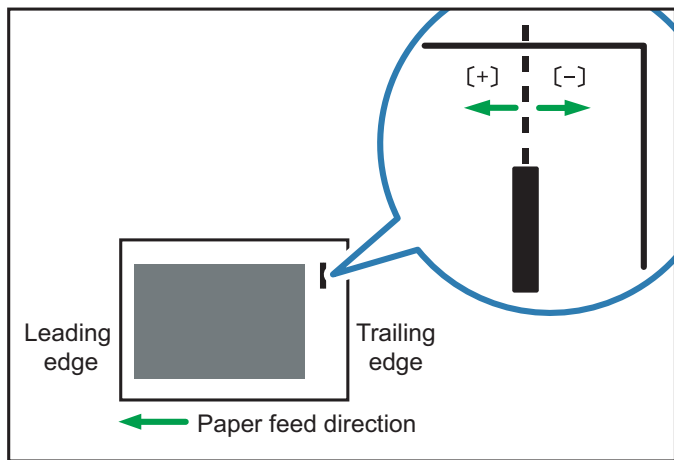
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0	115	-16	1	mm
B4 JIS SEF	0	75	-16	1	mm
A4 LEF	0	115	-16	1	mm
A4 SEF	0	28	-16	1	mm
B5 JIS LEF	0	75	-16	1	mm
B5 JIS SEF	0	0	-16	1	mm
11 × 17 SEF	0	98	-16	1	mm
8 ¹ / ₂ × 14 SEF	0	34	-16	1	mm
8 ¹ / ₂ × 11 LEF	0	98	-16	1	mm
8 ¹ / ₂ × 11 SEF	0	34	-16	1	mm
8K SEF 16K LEF	0	85	-16	1	mm
16K SEF	0	12	-16	1	mm
Other Paper Sizes	0	115	-16	1	mm

0603 Staple Position: With Feed

Adjust the horizontal position of the staples when using Finisher SR5050 or Booklet Finisher SR5060.

Adjustment Settings for Operators

Press [+] to move the stapling position away from the trailing edge of the sheet or [-] to move it toward the edge.



DFZ003

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.5	-1.5	0.1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
16K LEF					
16K SEF					
Other Paper Sizes					

0604 Paper Alignment for Stapling: Across Feed

Adjust the width of the Staple Jogger^{*1} when using the staple function on Finisher SR5050 or Booklet Finisher SR5060.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Use the function to reduce the dispersion of paper orientation at a right angle due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the width.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
16K LEF					
16K SEF					
Other Paper Sizes					

* 1 A guide for aligning output sheets when using the stapling function. The guide is located inside the finisher.

0605 Paper Alignment for Stapling: With Feed

Adjust the Tip Stopper movement when using the staple function applied at an angle on Finisher SR5050 or Booklet Finisher SR5060.

Use the function to reduce the dispersion of paper orientation in the feeding direction due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the amount of movement.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	2.5	-2.5	0.1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
16K LEF					
16K SEF					
Other Paper Sizes					

0606 Number of Sheets Align for Stapling

Specify the number of sheets to align for stapling at one time.

If too many sheets are delivered to the shift unit, the stacked sheets may not be correctly aligned due to the paper type and paper condition.

If that happens, adjust the setting to the optimal value for the paper you are using.

When the number is less, it takes more time to align and productivity may fall.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	4	4	0	1	sheet
B4 JIS SEF					
A4 LEF	6	6	0	1	sheet
A4 SEF	4	4	0	1	sheet
B5 JIS LEF	6	6	0	1	sheet

CIP Training Pro C7200 series

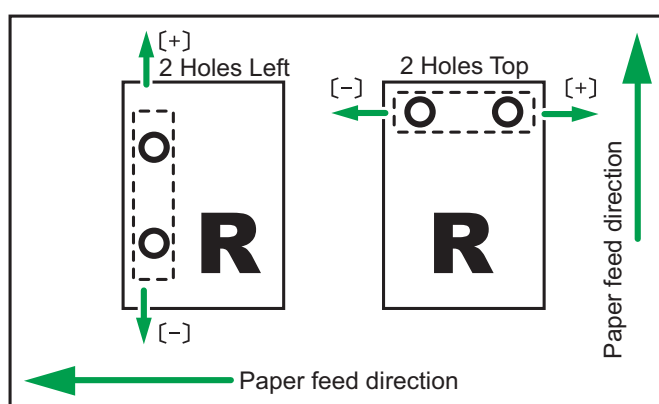
Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
B5 JIS SEF 11 × 17 SEF 8 ¹ / ₂ × 14 SEF	4	4	0	1	sheet
8 ¹ / ₂ × 11 LEF	6	6	0	1	sheet
8 ¹ / ₂ × 11 SEF 8K SEF	4	4	0	1	sheet
16K LEF	6	6	0	1	sheet
16K SEF	4	4	0	1	sheet
Other Paper Sizes	0	9	0	1	sheet

0607 Punch Position: Across Feed

Adjust the vertical position of the punch holes when using Finisher SR5050 or Booklet Finisher SR5060.

Press [+] to move the position forward (up), or [-] to move it backward (down).



CVK007

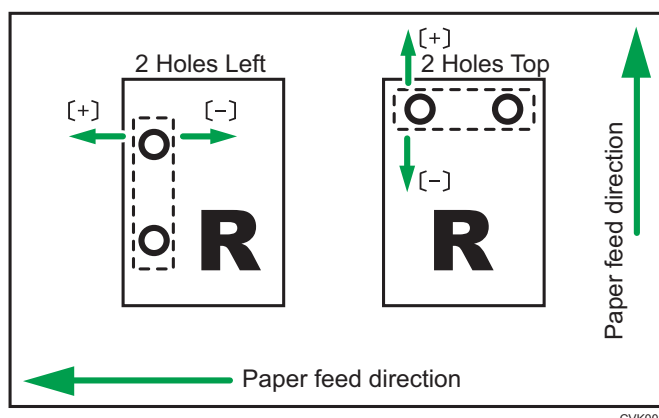
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
2 Holes JP / EU 3 Holes US 4 Holes EU 4 Holes NE 2 Holes US	0.0	2.0	-2.0	0.5	mm

Adjustment Settings for Operators

0608 Punch Position: With Feed

Adjust the horizontal position of the punch holes when using Finisher SR5050 or Booklet Finisher SR5060.

Press [+] to move the position toward the top edge (left) relative to the paper feed direction, or [-] to move it toward the bottom edge (right).



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
2 Holes JP / EU	0.0	4.0	-4.0	0.5	mm
3 Holes US					
4 Holes EU					
4 Holes NE					
2 Holes US					

0609 Punch Skew Correction

Specify whether or not to correct the punch skew when using Finisher SR5050 or Booklet Finisher SR5060.

If jamming or ear-fold occurs at the punch section especially when thin paper is used, set it to [No].

Setting Items	Values	Default Value
Set	Off On (Default)	On (Default)

0610 Amount of Punch Skew Correction

Adjust the level of skew correction when using Finisher SR5050 or Booklet Finisher 5060.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Use the function to reduce the punch skewing caused by paper size, thickness, curl and so on.

To skew while punching, set [+] to increase the correction level.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A4 LEF	0.0	1.0	-1.0	0.5	mm
B5 JIS LEF					
A5 LEF					
A5 SEF					
8 ¹ / ₂ × 11 LEF					
5 ¹ / ₂ × 8 ¹ / ₂ LEF					
5 ¹ / ₂ × 8 ¹ / ₂ SEF					
Other Paper Sizes					

0611 Paper Alignment in Shift Tray Setting

Specify the alignment precision of output sheets during Shift Sorting when using Finisher SR5050 or Booklet Finisher SR5060.

Use this function when the topmost sheet of the stacked paper is skewed.

Select [Accuracy Priority] to lower the shifting speed of the tray to reduce the skew caused by inertia.

Setting Items	Values	Default Value
Set	Speed Priority (Normal) Accuracy Priority	Speed Priority (Normal)

0612 Paper Alignment in Shift Tray: Across Feed

Adjust the width of Paper Alignment Jogger*¹ on the Shift Tray when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher 5060.

Use the function to reduce the dispersion of paper orientation at a right angle due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the width.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
A5 LEF					
A5 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
5 ¹ / ₂ × 8 ¹ / ₂ LEF					
5 ¹ / ₂ × 8 ¹ / ₂ SEF					
Other Paper Sizes					

* 1 A guide for aligning output sheets when using the shift function. The guide is located inside the finisher.

0613 Output Tray Descending Position

Specify the tray descent range according to the paper weight when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher SR5060.

The machine lowers the Paper Exit Guide each time it ejects stapled sheets. If the descent range is not appropriate for the paper weight, it may cause the paper to be improperly ejected or a diversion of sheets on the tray. Select the descent range appropriate for the paper you are using.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Values	Default Value
Set	Default (Paper Weight 2) Thin Paper (Paper Weight 1) Thick Paper (Paper Weight 3-8)	Default (Paper Weight 2)

0614 Exit Guide Close Timing

Specify the timing to close the Paper Exit Guide when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher SR5060.

The machine opens and closes the Paper Exit Guide each time it ejects stapled sheets. If the Paper Exit Guide does not open and close at a proper timing, bending may occur with the stapled stack when stapled sheets fail to be properly ejected. Select the timing appropriate for the paper you are using.

Setting Items	Values	Default Value
Set	Default Thin Paper	Default

0615 Output Trail Edge Press Setting

Specify whether or not to hold the trailing edge of sheets when they are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher SR5060.

If too many sheets are delivered to the Shift Tray, the Ejected sheets may not be correctly aligned due to the paper type and paper condition.

Setting it to [On] reduces the diversion of sheets.

Setting Items	Values	Default Value
Set	Auto On Off	Auto

0616 Output Fan Setting

Specify the fan operation to the sheets on the Shift Tray when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher 5060.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Blowing air peels off the sheets in close contact.

Setting Items	Values	Default Value
Set	Auto On Off	Auto

0617 Output Fan Level

Specify the air flow of the fan on the Shift Tray when sheets are ejected and delivered to the Shift Tray of Finisher SR5050 or Booklet Finisher 5060.

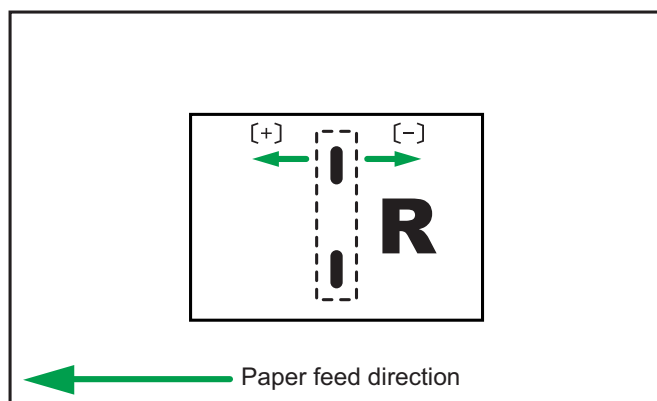
Increase the level if the sheets ejected on the Shift Tray are in close contact.

Setting Items	Values	Default Value
Set	Auto Increase Air Volume	Auto

0618 Staple Position for Booklet

Adjust the horizontal position of the booklet staples when using Booklet Finisher SR5060.

Press [+] to move the position left, or press [-] to move it right on the open booklet.



CWY016

CIP Training Pro C7200 series

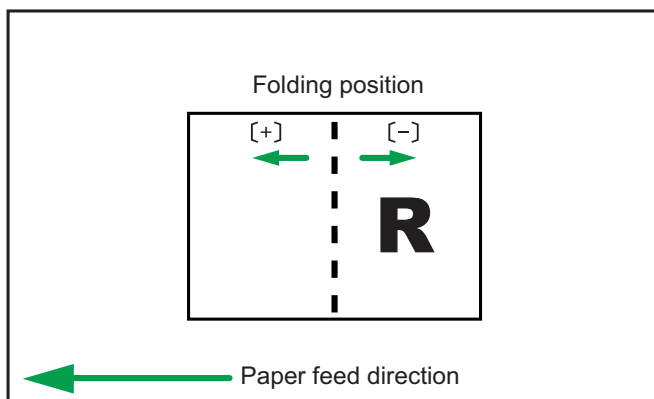
Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
SRA3 SEF					
SRA4 SEF					
13 × 19 ¹ / ₅ SEF					
13 × 19 SEF					
13 × 18 SEF					
12 ³ / ₅ × 19 ¹ / ₅ SEF					
12 ³ / ₅ × 18 ¹ / ₂ SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
Other Paper Sizes					

0619 Folding Position for Booklet

Adjust the horizontal position of the folding when using Booklet Finisher SR5060.

Press [+] to move the position left or press [-] to move it right on the open booklet.



CWY017

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
SRA3 SEF					
SRA4 SEF					
$13 \times 19^{1/5}$ SEF					
13×19 SEF					
13×18 SEF					
$12^{3/5} \times 19^{1/5}$ SEF					
$12^{3/5} \times 18^{1/2}$ SEF					
12×18 SEF					
11×17 SEF					
$8^{1/2} \times 14$ SEF					
$8^{1/2} \times 11$ SEF					
Other Paper Sizes					

0620 Paper Alignment for Booklet: Across Feed

Adjust the width of the Staple Jogger^{*1} when using Booklet Finisher SR5060.

Use the function to reduce the dispersion of paper orientation at a right angle due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the width.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	0.5	-0.5	0.1	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
SRA3 SEF					
SRA4 SEF					
$13 \times 19^{1/5}$ SEF					
13×19 SEF					
13×18 SEF					
$12^{3/5} \times 19^{1/5}$ SEF					
$12^{3/5} \times 18^{1/2}$ SEF					
12×18 SEF					
11×17 SEF					
$8^{1/2} \times 14$ SEF					
$8^{1/2} \times 11$ SEF					
Other Paper Sizes					

* 1 A guide for aligning output sheets when using the stapling function. The guide is located inside the finisher.

0621 Set Number of Folds for Booklet

Specify the number of booklet folds to be performed when using Booklet Finisher SR5060.

You can adjust the paper folding strength by changing the number of folds per the booklet.

When you select "0", the default value, the finisher folds the booklet according to the number of sheets in the booklet, as shown below.

- 1–13 sheets: 1 time
- 14–15 sheets: 2 times
- 16–25 sheets: 3 times

The value set here is added to the default values, which are 1, 2, and 3. Set a negative value to reduce the number of times the finisher folds booklets. Set -1, -2, or -3 to not fold booklets that have 1 to 13 sheets, 14 to 15 sheets, or 16 to 25 sheets, respectively.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Set	0	9	-3	1	times

0622 Paper Alignment for Booklet: With Feed

Adjust the Tip Stopper movement when using the booklet binding function on Finisher SR5050 or Booklet Finisher SR5060.

Use the function to reduce the dispersion of paper orientation in the feeding direction due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the amount of movement.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	2.0	-2.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
SRA3 SEF					
SRA4 SEF					
13 × 19 ¹ / ₅ SEF					
13 × 19 SEF					
13 × 18 SEF					
12 ³ / ₅ × 19 ¹ / ₅ SEF					
12 ³ / ₅ × 18 ¹ / ₂ SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
Other Paper Sizes					

0623 Z-fold Skew Correction

Select the method to correct the skew during Z-folding on the fold unit.

Selecting [No] disables skew correction.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Selecting [Yes] enables correction by striking.

[On: Reverse (Default)] corrects by both striking and reverse rotation of Registration Roller.

Setting Items	Values	Default Value
Set	Off On On: Reverse (Default)	On: Reverse (Default)

0624 Amount of Z-fold Skew Correction

Adjust the striking amount of paper during Z-folding skew correction.

Use this function when Z-folding skew correction causes a side effect.

The default striking amount "0.0" is set to 9 millimeters. Press [−] to reduce the striking amount. The amount becomes 0 millimeter when the value is "-9.0".

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Set	0.0	0.0	-9.0	0.5	mm

0625 Amount of Z-fold Skew Correction: Reverse

Adjust the reverse rotation amount of Registration Roller during Z-folding skew correction.

Use this function when Z-folding skew correction causes a side effect.

The default reverse rotation amount "0.0" is set to 3 millimeters. Press [−] to reduce the reverse rotation amount. The amount becomes "0" millimeter when the value is "-3.0".

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Set	0.0	0.0	-3.0	0.5	mm

0626 Maximum No. Stacked Sheets in Output Tray

Specify the number of sheets to stack on the Shift Tray at the time of shift sorting.

To avoid paper jams, specify the number according to the paper size.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Values	Default Value
Paper Length ≤ 216	Default 1500 Sheets 1000 Sheets	Default
$216 < \text{Paper Length} \leq 432$	Default 1000 Sheets 500 Sheets	Default
$432 < \text{Paper Length}$	Default 500 Sheets	Default

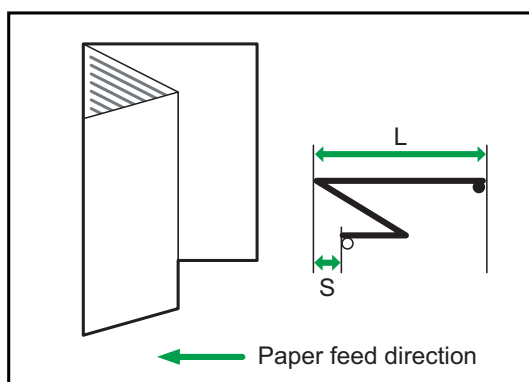
Finishing: Fold

0701 Z-fold Position 1

Adjust the fold position of the end segment (S) when using the fold unit.

Press [+] to increase and [-] to reduce (S).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



DWP561

Adjustment Settings for Operators

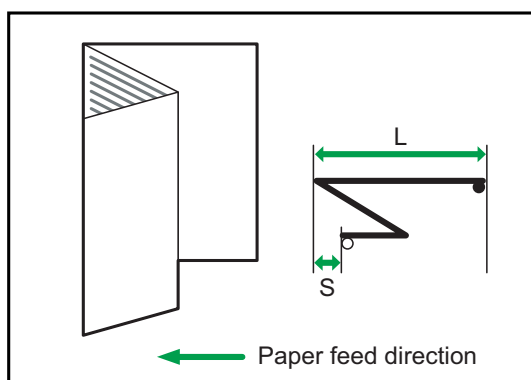
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

0702 Z-fold Position 2

Adjust the overall fold size (L) of the Z-foldout sheets when using the fold unit.

Press [+] to increase and [-] to reduce (L).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



DWP561

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

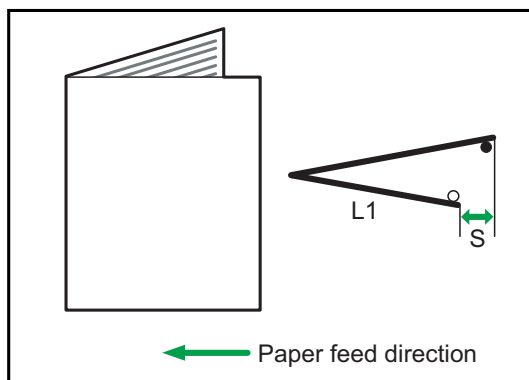
0703 Half Fold Position: 1 sheet Fold

Adjust the edge width of the half folded sheets (1 sheet fold) when using the fold unit.

Press [+] to increase and [-] to reduce (S).

This setting will be applied if the single-sheet fold function is enabled.

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



DWP562

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
SRA3 SEF					
SRA4 SEF					
310 × 432mm SEF					
226 × 310mm SEF					
13 × 19 ¹ / ₅ SEF					
13 × 19 SEF					
13 × 18 SEF					
12 ³ / ₅ × 19 ¹ / ₅ SEF					
12 ³ / ₅ × 18 ¹ / ₂ SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

0704 Half Fold Position: Multi-sheet Fold

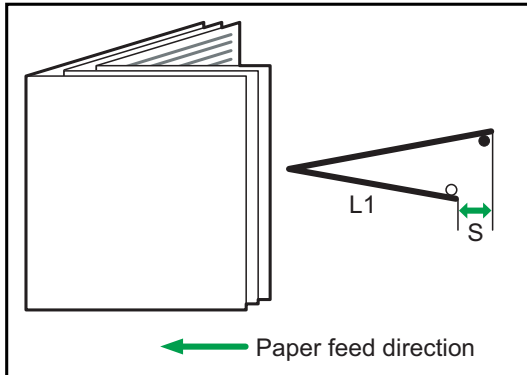
Adjust the edge width of the half folded sheets (multi-sheet fold) when using the fold unit.

This setting will be applied if the multi-sheet fold function is enabled.

Press [+] to increase and [-] to reduce (S).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.

Adjustment Settings for Operators



CWY007

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
SRA3 SEF					
SRA4 SEF					
310 × 432mm SEF					
226 × 310mm SEF					
13 × 19 ¹ / ₅ SEF					
13 × 19 SEF					
13 × 18 SEF					
12 ³ / ₅ × 19 ¹ / ₅ SEF					
12 ³ / ₅ × 18 ¹ / ₂ SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

Adjustment Settings for Operators

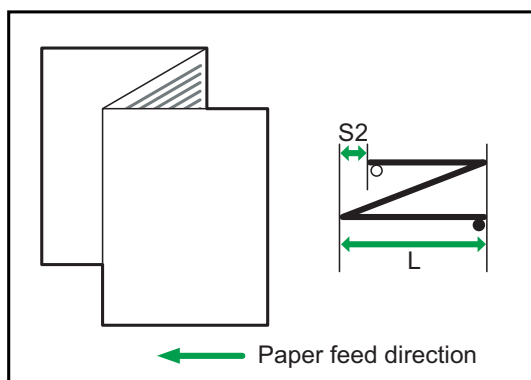
0705 Letter Fold-out Position 1: 1 sheet Fold

Adjust the fold position of the bottom segment (S2) of letter foldout sheets (1 sheet fold) when using the fold unit.

Press [+] to increase and [-] to reduce (S2).

This setting will be applied if the single-sheet fold function is enabled.

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



DWP563

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF B4 JIS SEF A4 SEF	0.0	4.0	-4.0	0.2	mm
B5 JIS SEF	0.0	3.0	-3.0	0.2	mm
12 × 18 SEF 11 × 17 SEF 8 ¹ / ₂ × 14 SEF 8 ¹ / ₂ × 11 SEF 8K SEF Other Paper Sizes	0.0	4.0	-4.0	0.2	mm

0706 Letter Fold-out Position 1: Multi-sheet Fold

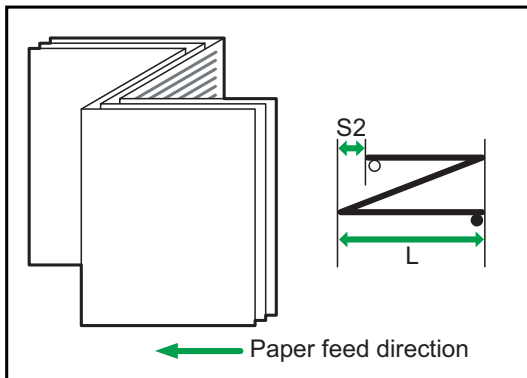
Adjust the fold position of the bottom segment of letter foldout sheets (multi-sheet fold) when using the fold unit. This setting will be applied if the multi-sheet fold function is enabled.

Press [+] to increase and [-] to reduce (S2).

CIP Training Pro C7200 series

Adjustment Settings for Operators

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



CWY008

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
B4 JIS SEF A4 SEF	0.0	4.0	-4.0	0.2	mm
B5 JIS SEF	0.0	3.0	-3.0	0.2	mm
8 ¹ / ₂ × 14 SEF 8 ¹ / ₂ × 11 SEF Other Paper Sizes	0.0	4.0	-4.0	0.2	mm

0707 Letter Fold-out Position 2: 1 sheet Fold

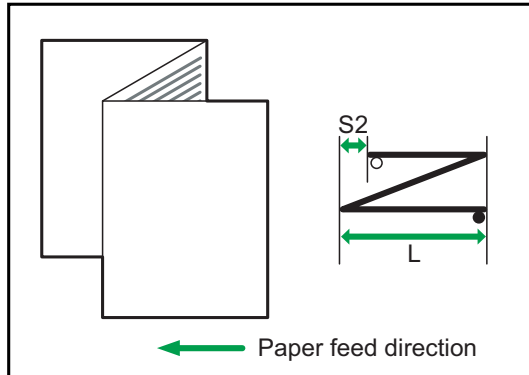
Adjust the overall fold size (L) of letter foldout sheets (1 sheet fold) when using the fold unit.

Press [+] to increase and [-] to reduce (L).

This setting will be applied if the single-sheet fold function is enabled.

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.

Adjustment Settings for Operators



DWP563

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF B4 JIS SEF A4 SEF	0.0	4.0	-4.0	0.2	mm
B5 JIS SEF	0.0	3.0	-3.0	0.2	mm
12 × 18 SEF 11 × 17 SEF 8 ¹ / ₂ × 14 SEF 8 ¹ / ₂ × 11 SEF 8K SEF Other Paper Sizes	0.0	4.0	-4.0	0.2	mm

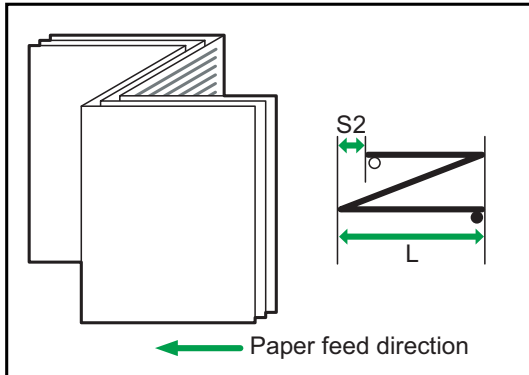
0708 Letter Fold-out Position 2: Multi-sheet Fold

Adjust the overall fold size of letter foldout sheets (multi-sheet fold) when using the fold unit. This setting will be applied if the multi-sheet fold function is enabled.

Press [+] to increase and [-] to reduce (L).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.

Adjustment Settings for Operators



CWY008

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
B4 JIS SEF A4 SEF	0.0	4.0	-4.0	0.2	mm
B5 JIS SEF	0.0	3.0	-3.0	0.2	mm
8 ¹ / ₂ × 14 SEF 8 ¹ / ₂ × 11 SEF Other Paper Sizes	0.0	4.0	-4.0	0.2	mm

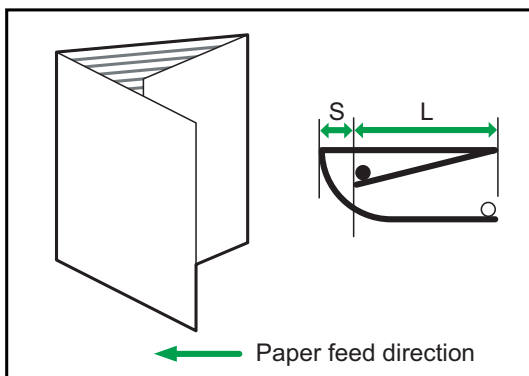
0709 Letter Fold-in Position 1: 1 sheet Fold

Adjust the fold position of the bottom segment (S) of letter fold-in sheets (1 sheet fold) when using the fold unit.

Press [+] to increase and [-] to reduce (S).

This setting will be applied if the single-sheet fold function is enabled.

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



DWP564

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

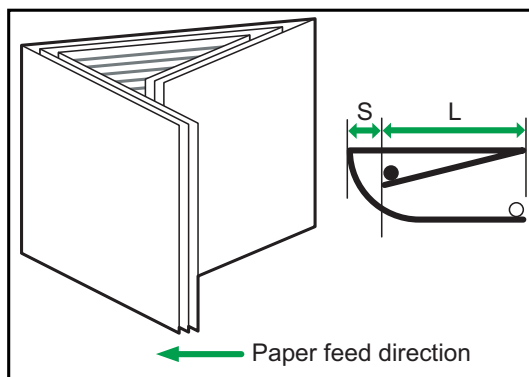
0710 Letter Fold-in Position 1: Multi-sheet Fold

Adjust the fold position of the bottom segment of letter fold-in sheets (multi-sheet fold) when using the fold unit.

This setting will be applied if the multi-sheet fold function is enabled.

Press [+] to increase and [-] to reduce (S).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



CWY009

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

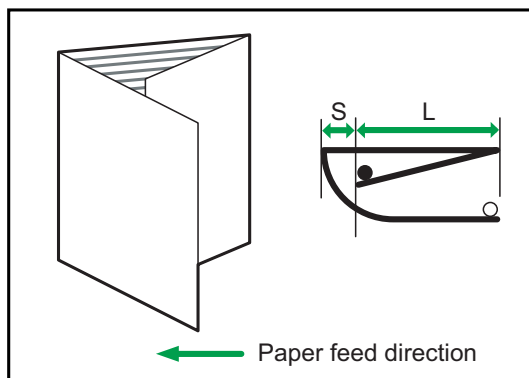
0711 Letter Fold-in Position 2: 1 sheet Fold

Adjust the fold size of letter fold-in sheets (1 sheet fold) when using the fold unit.

Press [+] to increase and [-] to reduce (LS).

This setting will be applied if the single-sheet fold function is enabled.

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



DWP564

Adjustment Settings for Operators

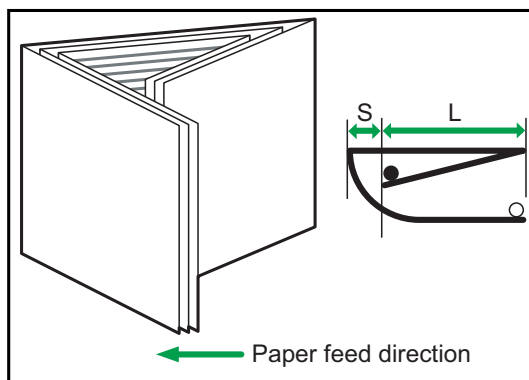
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

0712 Letter Fold-in Position 2: Multi-sheet Fold

Adjust the fold size when Inside 3 Folding is executed (Overlap Folding) when using the fold unit.

Press [+] to increase and [-] to reduce (L).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



CWY009

Adjustment Settings for Operators

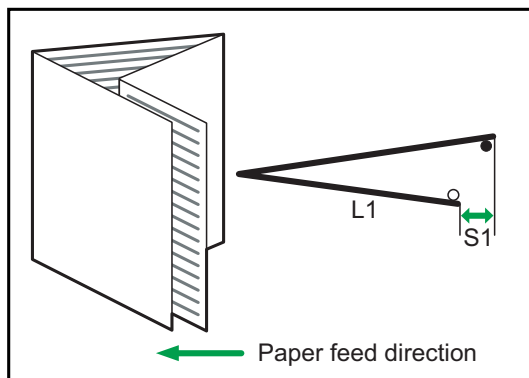
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF B4 JIS SEF A4 SEF B5 JIS SEF 12 × 18 SEF 11 × 17 SEF 8 ¹ / ₂ × 14 SEF	0.0	4.0	-4.0	0.2	mm
8 ¹ / ₂ × 11 SEF	0.0	4.0	0.0	0.2	mm
8K SEF Other Paper Sizes	0.0	4.0	-4.0	0.2	mm

0713 Double Parallel Fold Position 1

Adjust the fold position (S1) of the bottom segment 1 of double parallel-folded sheets when using the fold unit.

Press [+] to increase and [-] to reduce (S1).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge. The illustration below shows a gatefold sheet partially opened in the half-folded state.



DWP565

Adjustment Settings for Operators

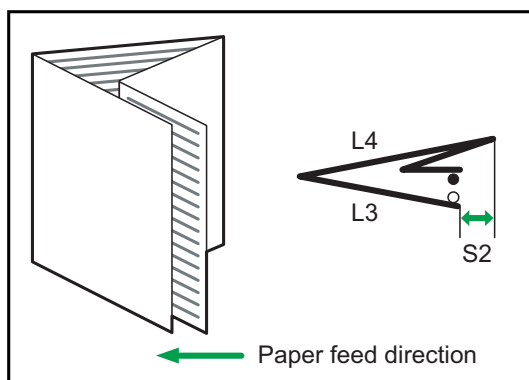
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

0714 Double Parallel Fold Position 2

Adjust the fold position (S2) of the bottom segment 2 of double parallel-folded sheets when using the fold unit.

Press [+] to increase and [-] to reduce (S2).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



DWP566

Adjustment Settings for Operators

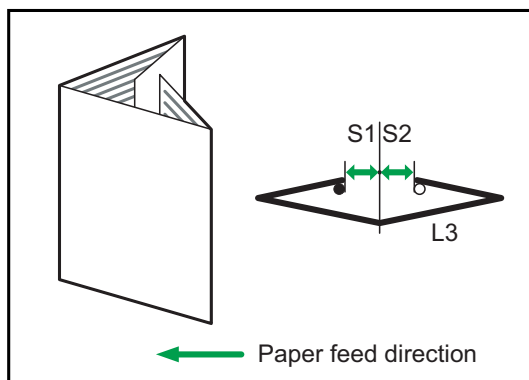
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

0715 Gate Fold Position 1

Adjust the fold position (S1) of the bottom segment 1 of gatefold sheets when using the fold unit.

Press [+] to increase and [-] to reduce (S1).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge. The illustration below shows a gatefold sheet partially opened in the half-folded state.



DWP567

Adjustment Settings for Operators

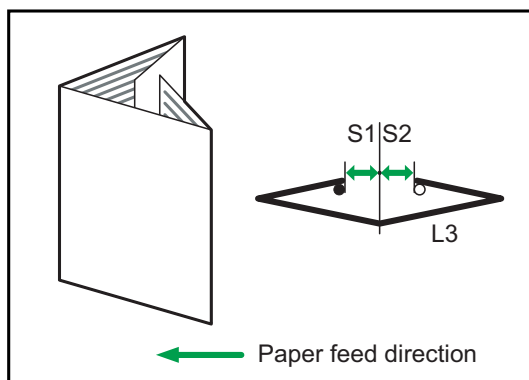
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

0716 Gate Fold Position 2

Adjust the fold position (S2) of the bottom segment 2 of gatefold sheets when using the fold unit.

Press [+] to increase and [-] to reduce (S2).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge. The illustration below shows a gatefold sheet partially opened in the half-folded state.



DWP567

Adjustment Settings for Operators

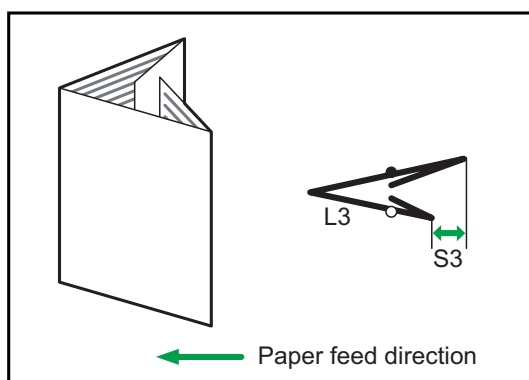
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

0717 Gate Fold Position 3

Adjust the fold position (S3) of the bottom segment 3 of gatefold sheets when using the fold unit.

Press [+] to increase and [-] to reduce (S3).

The ○ mark indicates the leading edge (relative to the paper feed direction), and the ● mark indicates the trailing edge.



DWP568

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	4.0	-4.0	0.2	mm
B4 JIS SEF					
A4 SEF					
B5 JIS SEF					
12 × 18 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 SEF					
8K SEF					
Other Paper Sizes					

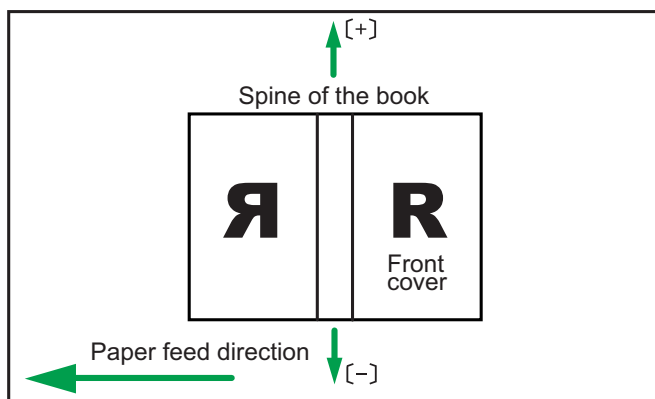
Finishing: Perfect Binder

0801 Perf Bind Cvr Sht Posit: Across Feed

Adjust the vertical alignment of the cover sheet position when performing perfect binding.

When you bind the copies with the perfect binder, make this adjustment if the center of the book block's spine and the center of the cover sheet are misaligned vertically.

Press [+] or [-] to move the image backward or forward.



CWY011

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Set	0.0	5.0	-5.0	0.1	mm

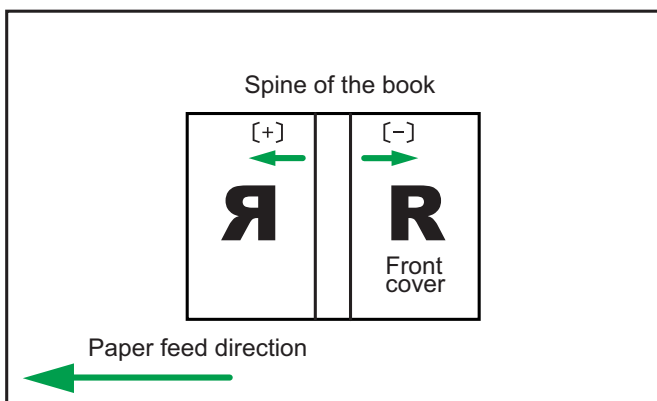
Adjustment Settings for Operators

0802 Perf Bind Cvr Sht Posit: With Feed

Adjust the horizontal alignment of the cover sheet position when performing perfect binding.

When you bind the copies with the perfect binder, make this adjustment if the center of the book block's spine and the center of the cover sheet are misaligned horizontally.

Press [+] or [-] to move the image feed direction or reverse feed direction.



CWY010

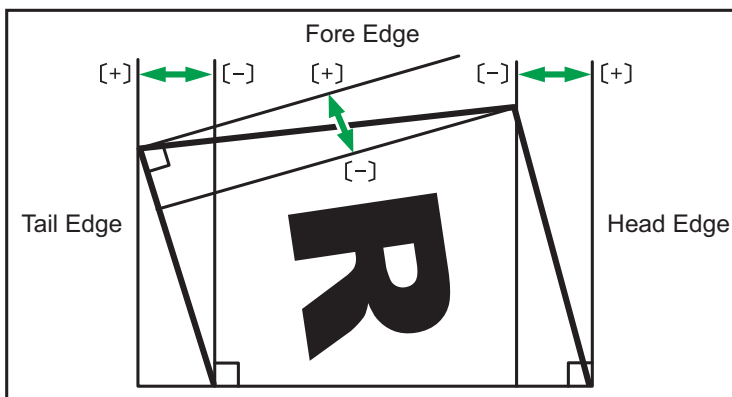
Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Set	0.0	5.0	-5.0	0.1	mm

0803 Perfect Binding Finishing Angle

Square the top, bottom, and outside edges when trimming a deck of paper.

Make this adjustment if the three edges of the deck of paper cut by the perfect binder are not square.

Enter the distance from the square part at each edge.



DWP570

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Tail Edge	0.0	10.0	-10.0	0.1	mm
Head Edge					
Fore Edge					

0804 Applying Binding Glue

Adjust the amount of binding glue for perfect binding.

If there is not enough glue, some pages may not stick.

If there is too much glue, the glue may be squeezed out of the binding and stick the pages together making it difficult to open the booklet.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
Set	0.00	0.30	-0.30	0.05	mm

Finishing: Stacker

0901 Ppr Align in Stack Tray: Acr Feed 1

Adjust the alignment width in Main Jogger^{*1} when output sheets are stacked on the stacker.

Use the function to reduce the dispersion of paper orientation at a right angle due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the width.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
A5 LEF					
A5 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
5 ¹ / ₂ × 8 ¹ / ₂ LEF					
5 ¹ / ₂ × 8 ¹ / ₂ SEF					
Other Paper Sizes					

* 1 A guide for aligning output sheets when they are ejected and delivered to the stacker. The guide is located inside the stacker.

0902 Ppr Align in Stack Tray: Acr Feed 2

Adjust the alignment width in Sub Jogger^{*1} when output sheets are stacked on the stacker.

Use the function to reduce the dispersion of paper orientation at a right angle due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the width.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.1	mm
B4 JIS SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
Other Paper Sizes					

CIP Training Pro C7200 series

Adjustment Settings for Operators

*1 A guide for aligning output sheets when they are ejected and delivered to the stacker. The guide is located inside the stacker.

0903 Paper Alignment in Stacker Tray: With Feed

Adjust the alignment position of the Tip Stopper when output sheets are ejected on the Stacker.

Use the function to reduce the dispersion of paper orientation in the feeding direction due to paper size, thickness, curl and so on.

Press [+] or [-] to decrease or increase the amount of movement.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
A5 LEF					
A5 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
5 ¹ / ₂ × 8 ¹ / ₂ LEF					
5 ¹ / ₂ × 8 ¹ / ₂ SEF					
Other Paper Sizes					

0904 Ppr Align in 2nd Stack Tray: Acr Feed 1

Adjust the alignment width in Main Jogger^{*1} when output sheets are stacked on the 2nd stacker.

Use the function to reduce the dispersion of paper orientation at a right angle due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the width.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
A5 LEF					
A5 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
5 ¹ / ₂ × 8 ¹ / ₂ LEF					
5 ¹ / ₂ × 8 ¹ / ₂ SEF					
Other Paper Sizes					

* 1 A guide for aligning output sheets when they are ejected and delivered to the stacker. The guide is located inside the stacker.

0905 Ppr Align in 2nd Stack Tray: Acr Feed 2

Adjust the alignment width in Sub Jogger^{*1} when output sheets are stacked on the 2nd stacker.

Use the function to reduce the dispersion of paper orientation at a right angle due to paper size, thickness, curl and so on.

Press [+] or [-] to increase or decrease the width.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.1	mm
B4 JIS SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
Other Paper Sizes					

CIP Training Pro C7200 series

Adjustment Settings for Operators

* 1 A guide for aligning output sheets when they are ejected and delivered to the stacker. The guide is located inside the stacker.

0906 Ppr Align in 2nd Stack Tray: With Feed

Adjust the alignment position of the Tip Stopper when output sheets are ejected on the 2nd stacker.

Use the function to reduce the dispersion of paper orientation in the feeding direction due to paper size, thickness, curl and so on.

Press [+] or [-] to decrease or increase the amount of movement.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
A3 SEF	0.0	1.0	-1.0	0.1	mm
B4 JIS SEF					
A4 LEF					
A4 SEF					
B5 JIS LEF					
B5 JIS SEF					
A5 LEF					
A5 SEF					
11 × 17 SEF					
8 ¹ / ₂ × 14 SEF					
8 ¹ / ₂ × 11 LEF					
8 ¹ / ₂ × 11 SEF					
5 ¹ / ₂ × 8 ¹ / ₂ LEF					
5 ¹ / ₂ × 8 ¹ / ₂ SEF					
Other Paper Sizes					

0907 Maximum Stack Quantity in Stacker Tray

Specify the maximum number of sheets that can be stacked on the stacker tray. The setting applies to both the 1st and 2nd stackers.

The maximum number of sheets you can set differs depending on the size, thickness, and paper curl. Set the maximum number by specifying a ratio based on the number of sheets. Select [Large Size] when using paper whose vertical and horizontal lengths are 210 mm or longer whose area is 8¹/₂ × 11 or wider. Select [Small Size] when using other size paper.

CIP Training Pro C7200 series

Adjustment Settings for Operators

Major paper sizes that apply to each item are as follows:

- Large Size: A3 or larger (up to $13 \times 19\frac{1}{5}$), B4 JIS, A4, 11×17 , $8\frac{1}{2} \times 14$, $8\frac{1}{2} \times 11$
- Small Size: B5 JIS, A5, $5\frac{1}{2} \times 8\frac{1}{2}$

If the unit detects that the number of sheets reaches the set upper limit, a warning message will appear.

Setting Items	Values	Default Value
Large Size	100% 75% 50% 25%	100%
Small Size	100% 75% 50% 25%	50%

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